PATENT ABSTRACTS OF JAPAN

(11) Publication number:

08-002939

(43) Date of publication of application: 09.01.1996

(51) Int. CI.

CO3C 8/24

(21) Application number: 06-134126

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(22) Date of filing:

16. 06. 1994

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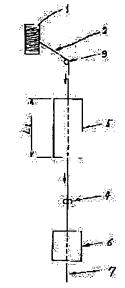
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(54) PRODUCTION OF COMPOSITE FUSED MATERIAL

(57) Abstract:

PURPOSE: To obtain a composite fused material not causing foaming and blackening, free from fuzz and exhibiting strong binding force by heating a mixed and collected body of a glass filament and/or a ceramic filament having a composition different from soldering glass with a soldering glass filament to fuse the mixed and collected body integrally.

CONSTITUTION: A mixed and collected body obtained by collecting glass filament and/or a ceramic filament having a composition different from soldering glass and having softening point which is =100° C higher than that of soldering glass and a soldering glass filament in a volume ratio of (2:8) to (9:1) is passed through a heating zone 5 using a guide roll 3 and a tension roll 4 and heated at a temperature higher than the softening



point of the soldering glass to fuse and integrate the mixed and collected body and cut into a prescribed length by a cutter 6 to provide the objective composite fused material 7. The composite fused material is as necessary, heated and fused in a heating zone 5 and integrally formed into a prescribed thickness by a pressing means before cooling and solidifying.

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[Date of request for examination]

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

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[Patent number]

[Date of registration]

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